

## ATTACHMENT 1

65. (amended) A bicycle crank set, comprising:
- a. a first tubular member having an exterior and interior surface;
  - b. a second tubular member having an exterior and interior surface;
  - c. a spider connected to the second tubular member; and
  - d. a coupling comprising an outer sleeve and an inner sleeve, securing the  
first tubular member to the second tubular member.

[The bicycle crank set of claim 64 further comprising]

- e. a threaded stud coaxially located within said inner sleeve;
- wherein said outer sleeve extends on said exterior of said first and second tubular members and  
said inner sleeve extends substantially parallel to said outer sleeve on said interior surface of said  
first and second tubular members; is positioned within said first and second tubular members and  
includes an axially tapered interior surface adapted to expand outwardly against said interior  
surface of said first and second tubular members to urge said tubular members outwardly into  
tight fitting contact with said outer sleeve of said coupling.